

Date: Thursday, 28/05/2009 1:14:12 PM
 User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	'S' LOCKING SEAL
Job Number :	48285		
Estimate Number :	10052		
P.O. Number :		Part Number :	D2126
This Issue :	28/05/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2126 REV. C
First Issue :	//	Project Number :	N/A
Previous Run :	42154	Drawing Revision :	C
Written By :		Material :	
Checked & Approved By :	<i>C209/05/28</i>	Due Date :	04/06/2009
Comment :	Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM		

Qty: 500 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *8881**C209/05/28*

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: 110750004

Material release note required

500

2.0	110750004	Seal
-----	-----------	------



Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s)
 Seal

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

C209/05/28
500
500
500

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *SDYUS*

C209/05/28
500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 28/05/2009 1:14:13 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 'S' LOCKING SEAL

Job Number: 48285

Part Number: D2126

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/16 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



-MF
09-06-16

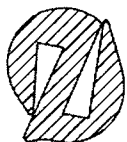
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



1:1 SCALE
DETAIL

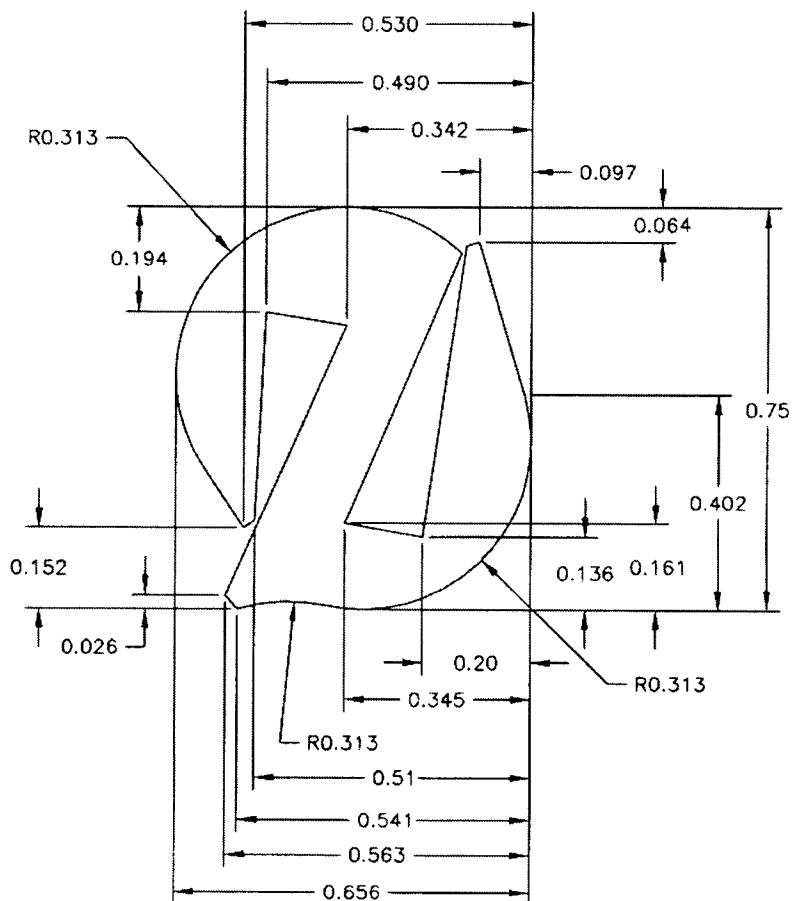
D2126-XXXX LOCKING SEAL

LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631



NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART



DESIGN	DATE	CHECKED	APPROVED	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
99.03.15	99.03.15	VE	VE	VE	
A	92.03.16				NEW ISSUE
B	98.12.01				REDRAWN: ADD PATTERN
C	99.03.15				ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS
					LOCKING SEAL
					SCALE 3:1
					SHEET 1 OF 1
					REV. C

CY 09/05/28
W/D: 48285.



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12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP 00132284
CUSTOMER NO. 10750

PST# OOP

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H MAIN FINISHED GOODS LOCATION
I 1270 ABERDEEN ST
P HAWKESBURY, ON K6A 1K7
T Canada
O

DATE		SHIP VIA		TERMS	
05/12/09		FEDX #15179324-0		ACR GROUP INC. NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON	
0000000000		05/28/09		00132284 KATHY	
QUANTITY ORDERED	QUANTITY SHIPPED	B.O.	ITEM NUMBER	DESCRIPTION	UNIT
500	500		110750004	#YAD-2126 LOCKING SEAL EXTRUSION	FT
				2 CINS 100 #	
FDEX ACCOUNT #15179324-0				SUBTOTAL GST	
WEIGHT: Collect				TOTAL AMOUNT	

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Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 06/12/2009

Customer : Dart Aerospace LTD

Customer P.O. # : PO00008881

ACR W.O. # : 132284

Item # : 110750004

Item Description: # YAD - 2126 Locking Seal Extrusion

ACR Compound : F - 612

Date Shipped: June 12, 2009

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)